

# Work Order ID 57298

April 1, 2010 8:50:38 AM



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Item ID: D3917-1

Accept



Setup Start



Revision ID:

Item Name: Washer

Stop



Start Date: 01/04/2010 Start Qty: 16.00

Required Date: 05/04/2010 Req'd Qty: 16.00



Cust Item ID:

Customer:

Reference:

*10.04.01.*

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3917

a

100

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

TURN AS PER FOLIO FA873 & DWG

FOLIO REV: AA

DWG REV: A

*SL 10/04/04*

*(18)*

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*SL 10/04/04*

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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*JW 10-04-05.*

*18*

130

Identify as per dwg & Stock Location: 696

0.00



Packaging

Memo

0.00

Packaging

*Pc 1/4/10 (1F)*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/04/10 MF 10-4-5*

# Picklist Print

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T

Work Order ID: 57298



Parent Item: D3917-1

Parent Item Name: Washer

Start Date: 01/04/2010

Required Date: 05/04/2010

Comments: IPP REV:A NEW ISSUE 09-11-26 JLM VERIFIED BY:DD IPP Rev:B  
as per dwg REV.A DD 10.02.22 verified by:EC

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MDELRINR0.750

Purchased

No

100

f

69.0631

0.3368



Delrin Round Bar 0.75"

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT050

69.0631

109183

1.84

110962

12.26

112418

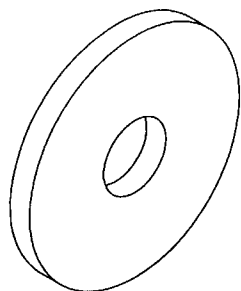
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112480

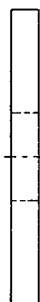
11.72

- .4  
JL 10/04/04

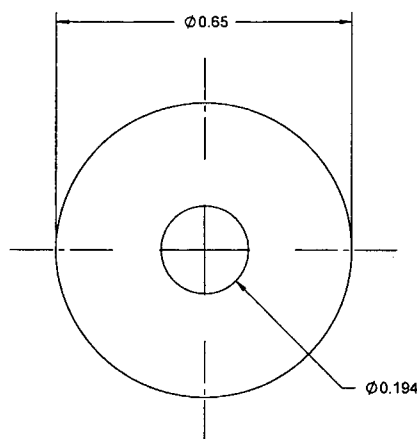




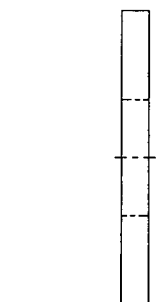
ISO VIEW



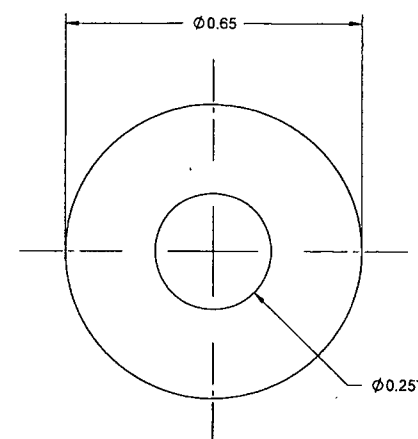
0.06<sup>+0.00</sup>  
-0.02



**D3917-1 WASHER**



0.06<sup>+0.00</sup>  
-0.02







**D3917-3 WASHER**

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, COLOR BLACK  
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

**RELEASED**  
2010-02-16

57298

A		NEW ISSUE		JPH	10.01.29
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			REV. A
DRAWN	AJS				
CHECKED		DRAWING NO. D3917			SHEET 1 OF 1
MFG. APPR.		TITLE			SCALE
APPROVED		WASHER (350 BASKET)			NTS
DE APPR.		DATE 10.01.29			COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>